

# NEWCOR MANUFACTURING SYSTEM

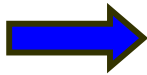
*Goals*

CUSTOMER  
Highest Quality,  
Lowest Cost,  
Shortest Lead Time

EMPLOYEE  
Safe Work Place  
Involvement & Satisfaction

COMPANY  
Profitability,  
Credibility  
Flexibility & Integrity

*Sustaining Concepts*



Supports Continuous Improvement through the Elimination of Waste.

*Concepts*

**Quality**

**Human Element**

**Just-In-Time**

5 - S

Worker Flexibility

TPM

Visual Control

Mutual Trust & Respect

Continuous Flow

Error Proofing

Team Concept

Takt Time

Employee Involvement

Standardized Work

Safety

Pull System

Equity

Leveling

*Pillars*

**Quality**

**Human Element**

**Just-In-Time**

*Foundation*

**Standardized Systems**

*Philosophy*

**Customer Focus**

**Respect for Humanity**

**Eliminate Waste**