

Newcor Precision Machine Group
SUPPLIER QUALITY MANUAL
(APPENDIX - D)
RFQ FORM

PLEASE QUOTE USING THIS FORM
(E-MAIL OR FAX QUOTATION)

Supplier Quotation Cost Analysis		RFQ No.:	Supplier Name:			
Part No.:	Description:		Other Requirements:			
Customer:		SOP: <input type="checkbox"/> CY <input type="checkbox"/> MY	Estimated Requirements:	Ship To: <input type="checkbox"/> Clifford, MI <input type="checkbox"/> Corunna, MI		
PART WEIGHT	MATERIALS	PACKAGING (inc. in sell price)	COST ANALYSIS		PRODUCTIVITY REDUCTIONS	
Gross/Unit:	Name/Source:	Expendable \$ ____/Pc. Pcs / Ctn ____ Ctn / Plt ____	Material	Prototype \$ ____	Production \$ ____	1 st Year \$ ____
Net/Unit:	Cost/Unit:	Returnable \$ ____/Pc. Pcs / Ctn ____ Ctn / Plt ____	Scrap	\$ ____	\$ ____	2 nd Year \$ ____
			Labor	\$ ____	\$ ____	3 rd Year \$ ____
			Burden	\$ ____	\$ ____	4 th Year \$ ____
			Sell Price w/ Expendable	\$ ____	\$ ____	5 th Year \$ ____
			Sell Price w/ Returnables	\$ ____	\$ ____	
Manufacturing Location:			FOB:			
TOOLING		SOURCE / LOCATION	ITEMIZED COST		LEAD TIME	
Describe all tools, gages, fixtures required:						
TOTAL DOLLARS ALL TOOLS: \$			PPAP Quantity determined by Newcor personnel.			
TOOLING CAPACITY: _____ PCS @ _____		HRS/DAY @ _____		DAYS/WK _____		
TIMING (Record by Weeks)			Submitted By _____ Date _____			
		Prototype	Production	Describe any production operation to be performed outside your plant, including name and source.		
Models		_____	_____			
Tooling		_____	_____			
First Parts		_____	_____			
Other		_____	_____			
Final Parts		_____	_____			
Tuning		_____	_____			
Q.A. Layout		_____	_____			
PPAP Submission		_____	_____			
Total		_____	_____			

Comments:

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REQUEST FOR QUOTATION SUPPLEMENT

1. All quotations are considered firm upon submission. Quoted price is expected to remain firm for the duration of the program, with annual productivity improvements.
2. Any deviations from drawings or material specifications that you perceive necessary to your production of quoted parts should be reported in writing immediately to the appropriate Newcor Precision Machining Group contact.
3. Packaging is the responsibility of the supplier, unless otherwise specified. Newcor Precision Machining Group concurrence with packaging is required, unless otherwise notified. Packaging costs must be included on the RFQ form.
4. All costs associated with PPAP submission and all ongoing quality statistical requirements specified in this manual must be included in the quote.
5. All suppliers are expected to have a formal system for advanced product quality planning for new product development. This system must utilize the AIAG: Advanced Product Quality Planning and Control Plan, APQP, as a guideline for APQP activities. For all new programs a timeline is required outlining the major milestones of the program and all key APQP activities. Newcor Precision Machining Group quality and purchasing departments will communicate additional requirements. See Appendix - A for a list of the AIAG Manuals used to implement these requirements.
6. Newcor Precision Machining Group suppliers must have CAD file translation capability compatible with AutoCAD 2000 or Solid Works (7.2.3.1).
7. Suppliers of automotive OEM components or materials must be capable of receiving 830 EDI release requirements from Newcor Precision Machining Group and transmitting ASN (Advanced Shipping Notification) to Newcor Precision Machining Group, or have submitted an approved plan for compliance (7.2.3.1).
8. Suppliers must supply a letter of compliance that their product meets all governmental and state regulations for health and safety constraints on restricted, toxic, and hazardous materials, as well as environmental, electrical, and electromagnetic considerations. An ELV material data sheet or IMDS (www.mdssystem.com) and NAFTA country of origin certificate will be required with each production part approval process (PPAP) submission (7.2 & 7.4.1.1).
9. Suppliers are required to have an established delivery system and the resources to insure 100% on-time delivery while responding to Newcor Precision Machining Group schedules.
10. Newcor Precision Machining Group and our customers reserve the right to conduct an on-site review of a supplier's facilities, including but not limited to, the organizational structure and overall policies pursuant to quality assurance and material control issues (7.4.1.2).
11. Material certification must be supplied with each shipment upon request (7.4.2.1).
12. Suppliers must have ability to submit statistical verification of conformance to special characteristics upon request (7.3.2.3).

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13. Suppliers may be required to submit an annual design revalidation, as directed by Newcor Precision Machining Group. Annual revalidation of all Ford and Chrysler parts will be required (8.2.4.1).